



- NOTES:
1. ALL JOINTS BA9-24 SILVER BRAZE.
  2. ASSEMBLY CLEANED PER CGA G-4.1
  3. ASSEMBLY 100% PRESSURE TESTED TO 900 PSIG.
  4. MONEL PISTON SPRING.
  5. MONEL STRAINER.
  6. PTFE PISTON SEAT.

① - CHANGES  
① - QACES

DRAWN	ENGINEER	<b>REGO</b> CRYO-FLOW PRODUCTS BURLINGTON, N.C. 27215	
CHECKED	APPROVED	TITLE: 1 1/2" FILL MODULE	
ORIGINAL DATE	PLAT GENERATED:	UNLESS OTHERWISE SPECIFIED:	DRAWING NO. CFM0000004D
01-08-03	01-08-03	2 PL. DEP. ± .019	DWG. SIZE C
1 CUST. SUB	REVISIONS	3 PL. DEP. ± .005	
		4 ANGLES ± .005	
		FINISH 125 MAX	
		CONCENTRICITY .010 FIM	
		ROUNDNESS .010 FIM	
		SHAPE EDGE R1.015 MAX	
		INTERFERENTIAL DIMENSIONS & ADH. 171-232-1894	
		SCALE (5:1)	