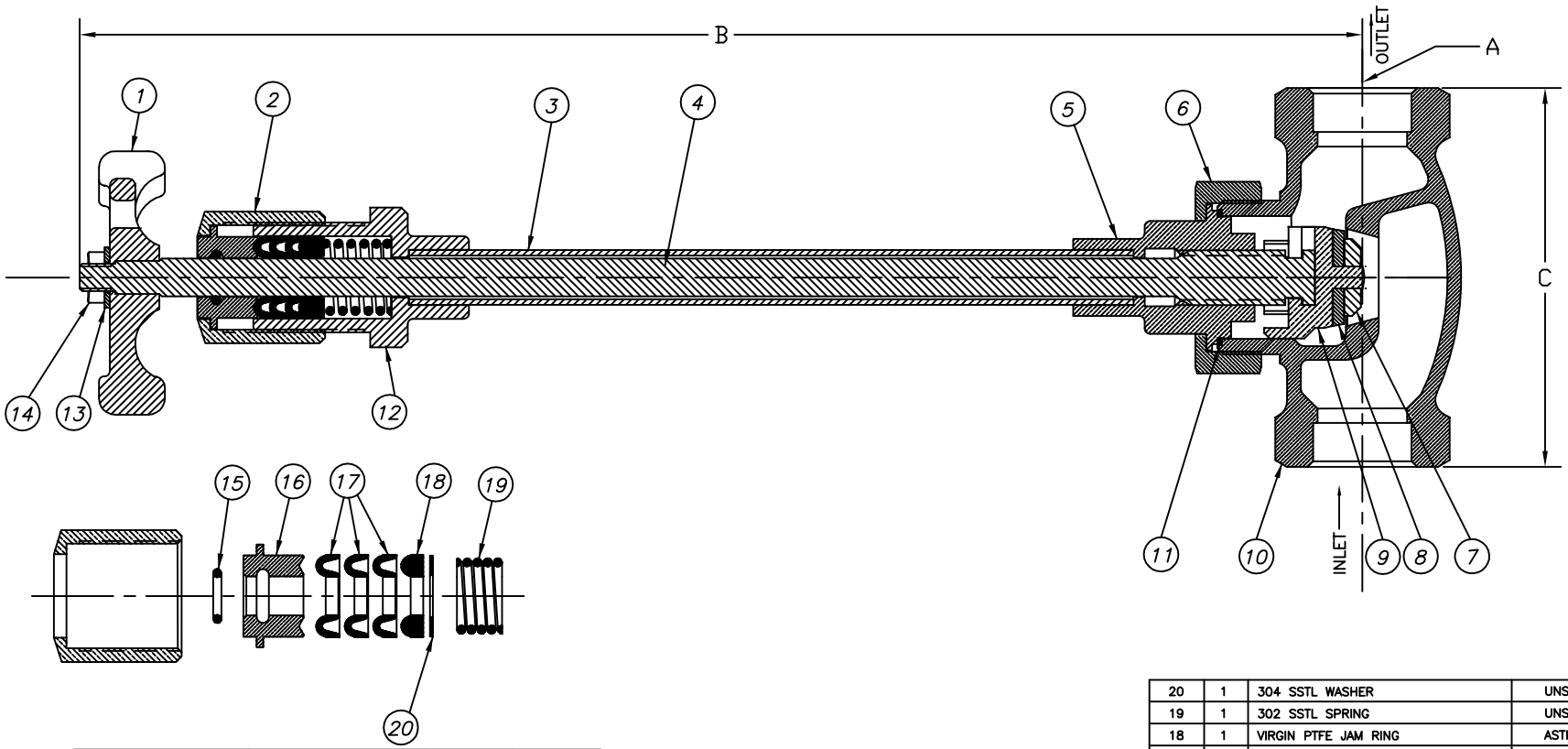
MATERIAL SPECIFICATION DRAWING



PART NO.	A (SIZE)	B	C
BK8404S/T	1/2 NPT	9"	3.7"
BK9404S/T	1/2 NPT	14"	3.7"
BK8406S/T	3/4 NPT	9"	3.7"
BK9406S/T	3/4 NPT	14"	3.7"
BK8408S/T	1 NPT	9"	4.3"
BK9408S/T	1 NPT	14"	4.3"

ITEM NO.	QTY.	DESCRIPTION	NUMBER
20	1	304 SSTL WASHER	UNS S30400
19	1	302 SSTL SPRING	UNS S30200
18	1	VIRGIN PTFE JAM RING	ASTM D1457
17	3	VIRGIN PTFE PRESSURE SEAL RINGS	ASTM D1457
16	1	BRASS PACKING GLAND	UNS C36000
15	1	FLUOROCARBON O-RING	ASTM HK
14	1	PLATED STEEL LOCKNUT	ASTM A563
13	1	PLATED STEEL WASHER	ASTM F844
12	1	BRASS UPPER BONNET	UNS C36000
11	1	PTFE GASKET	ASTM D1457
10	1	BRONZE BODY	UNS C92200
9	1	BRONZE SEAT HOLDER	UNS C92200
8	1	PCTFE SEAT DISC	ASTM D1430
7	1	BRASS SEAT RETAINER	UNS C36000
6	1	BRASS BONNET NUT	UNS C36000
5	1	BRASS LOWER BONNET	UNS C36000
4	1	303 SSTL STEM	UNS S30300
3	1	304 SSTL TUBE	UNS S30400
2	1	BRASS SEAL HOUSING	UNS C36000
1	1	ALUMINUM HANDWHEEL	UNS A03800

DRAWN		ENGINEER	
CHECKED		APPROVED	
ORIGINAL DATE	1/19/01	PLOT GENERATED:	

REVISIONS

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REGO® CRYO-FLOW PRODUCTS
BURLINGTON, N.C. 27215

UNLESS OTHERWISE SPECIFIED:
▼ ± .015
2 PL. DEC. ± .02
3 PL. DEC. ± .005
4 PL. DEC. ± .0005
ANGLES ± 1°
CONCENTRICITY .010 FIM
FINISH 125 MAX
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX
INTERPRET DIMENSIONS & TOLERANCES IAW ASME Y14.5M-1994

SCALE NTS

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TITLE:
UNION BONNET
GLOBE VALVE

DRAWING NO.
BK SERIES

DWG SIZE
C

(A)-CHANGES (1)-GAGES